	Application No.	Applicant(s)
Notice of Allowability	10/044,261	KITSON, PAUL
Notice of Allowability	Examiner	Art Unit
	John S. Chu	1752
The MAILING DATE of this communication appear All claims being allowable, PROSECUTION ON THE MERITS IS (herewith (or previously mailed), a Notice of Allowance (PTOL-85) of NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIC of the Office or upon petition by the applicant. See 37 CFR 1.313	OR REMAINS) CLOSED in this or other appropriate communica GHTS. This application is subje	s application. If not included
1. \square This communication is responsive to $\underline{1/10/02}$ and $\underline{6/28/04}$.		
2. The allowed claim(s) is/are <u>1-20</u> .		
3. The drawings filed on are accepted by the Examiner.		
 4. Acknowledgment is made of a claim for foreign priority unda a) All b) Some* c) None of the: 1. Certified copies of the priority documents have 2. Certified copies of the priority documents have 3. Copies of the certified copies of the priority documents have 1. International Bureau (PCT Rule 17.2(a)). * Certified copies not received: Applicant has THREE MONTHS FROM THE "MAILING DATE" of noted below. Failure to timely comply will result in ABANDONME THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 	been received. been received in Application No uments have been received in t f this communication to file a re	o his national stage application from the
5. A SUBSTITUTE OATH OR DECLARATION must be submit INFORMAL PATENT APPLICATION (PTO-152) which gives	ted. Note the attached EXAMIN reason(s) why the oath or dec	ER'S AMENDMENT or NOTICE OF laration is deficient.
 6. ☐ CORRECTED DRAWINGS (as "replacement sheets") must (a) ☐ including changes required by the Notice of Draftsperso 1) ☐ hereto or 2) ☐ to Paper No./Mail Date (b) ☐ including changes required by the attached Examiner's Paper No./Mail Date Identifying indicia such as the application number (see 37 CFR 1.8 each sheet. Replacement sheet(s) should be labeled as such in the 	n's Patent Drawing Review(P' Amendment / Comment or in the 4(c)) should be written on the dra e header according to 37 CFR 1.1	ne Office action of awings in the front (not the back) of 21(d).
 DEPOSIT OF and/or INFORMATION about the deposi attached Examiner's comment regarding REQUIREMENT Formula 	t of BIOLOGICAL MATERIA OR THE DEPOSIT OF BIOLOG	L must be submitted. Note the GICAL MATERIAL.
 Attachment(s) 1. Notice of References Cited (PTO-892) 2. Notice of Draftperson's Patent Drawing Review (PTO-948) 3. Information Disclosure Statements (PTO-1449 or PTO/SB/08 Paper No./Mail Date 4/8/02 4. Examiner's Comment Regarding Requirement for Deposit of Biological Material 	6. ☐ Interview Summ Paper No./Mail), 7. ☐ Examiner's Ame	al Patent Application (PTO-152) ary (PTO-413), Date ndment/Comment ement of Reasons for Allowance

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REASONS FOR ALLOWANCE

The following is an examiner's statement of reasons for allowance: The claimed invention is drawn to the following:

- 1. A method for forming a multi-layer positive-working imageable element, the imageable element comprising:
- a substrate comprising a hydrophilic surface;
 an underlayer over the hydrophilic surface of the substrate; and
 an imageable layer over the underlayer;
 the method comprising the steps of:
 - (a) coating an underlayer over a hydrophilic surface of a substrate;
 - (b) coating an imageable layer over the underlayer; and
- (c) heating the imageable element at a temperature between about 130°C and about 200°C for a time sufficient to increase resistance of the imageable element to an alkaline developer and to decrease the white light sensitivity of the imageable element;

in which:

the imageable element comprises a photothermal conversion material;

the imageable layer is ink receptive; the imageable layer is insoluble in the alkaline developer; the imageable layer comprises:

a first polymeric material, and an o-diazonaphthoquinone containing material; and the underlayer comprises a second polymeric material.

The claimed inventive step is found in step (c) wherein the imageable element is heated at a temperature of 130° C to about 200° C. The prior art references of record having the recited imageable layer comprising an o-diazonaphthoquinone and a first polymeric material fail to disclose the heat step after coating the imageable layer over the underlayer at the temperatures claimed.

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HERTING et al discloses a heat-treating process wherein an exposed printing plate is heated by a burning in process wherein a printing plate is treated with an aqueous solution prior to said heating step. The heating step follows the imagewise exposure and development and contact with a treating solution. The reference to HERTING et al fail to disclose an underlayer as claimed.

STALHOFEN et al disclose a post exposure bake step at 90° C ,which is outside the claimed heating step (c).

MOHR et al discloses an offset printing plate wherein a heating step is performed at 120^{0} C after the coating of the imageable layer over an underlayer. This reference fails to disclose the heating step (c) of about 130^{0} C to about 200^{0} C.

SHIMAZU et al and HAUCK et al disclose conventional thermally imageable printing plates wherein the imageable coating is heated at a temperature of 90° C. These references disclose heating steps outside the claimed range.

Applicants have submitted references under Rule 1.97 and 1.98. Theses references have been fully considered, none of those cited references disclose the claimed heating step at the specified temperature of claim 1 step (c). EP-864,420 A1 (VAN DAMME et al) discloses a heating step following a coating step of an IR sensitive imageable layer wherein the element is heated at 120° C. This fails to anticipate or render obvious the claimed invention.

Because none of the references of record disclose or render obvious the claimed method, claims 1-20 are seen as allowable and passed to issue.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue

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fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Examiner Chu whose telephone number is (571) 272-1329. The examiner can normally be reached on Monday - Friday from 9:30 am to 6:00 pm.

The fax phone number for the USPTO is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the Group receptionist whose telephone number is (571) 272-1700.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PMR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

John S. Chu

Primary Examiner, Group 1700

J.Chu September 20, 2004